



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

*MUST SHIP
JAN 30*

D5482-1
Job Sheet 171081



Part No: **D5482-1**

Job Qty: 20 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 1/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 17.09.11 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/29/18	0.00	0.00	Start Up Machining-4		<i>SL 18-1-27</i>
110	Doosan	20 pcs		1/30/18	0.00	0.40	Doosan		<i>SL</i>
120	QC	20 pcs		1/30/18	0.00	0.00	QC2 Machining-4		<i>SL</i>
130	QC	20 pcs		1/30/18	0.00	0.00	QC8 Machining-4		<i>SL 18-1-28</i>
140	Packaging	20 pcs		1/30/18	0.00	0.00	Packaging3-2	<i>57165</i>	<i>SL JAN 31 2018</i>
150	QC21-SA	20 Ea		1/30/18	0.00	0.00	QC21		<i>SL</i>

Part Op 110 - MACHINE PART AS PER DWG FOLIO: FB575 REV: _____ DWG REV: _____
Descriptions:

MCS FEB 01 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRINR1.000	Delrin Round Bar 1" Color: Black	.3320 ft (.0166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRINR1.000	0	31	0

SC30561

-54

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036052

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Washer

PART NO: D5482-1

Original Serial #: S036052

Revision:

Operation: Start up Operation 01/27/18

Change No:

Job No: 171081

DART AEROSPACE LTD		Work Order:	71084
Description: washer		Part Number:	D5482-1
Inspection Dwg: D5482	Rev: A	Page 1 of 1	

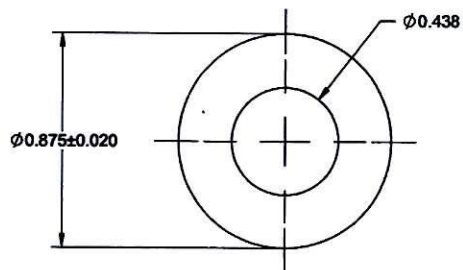
INSPECTION CHECKLIST

[illegible]

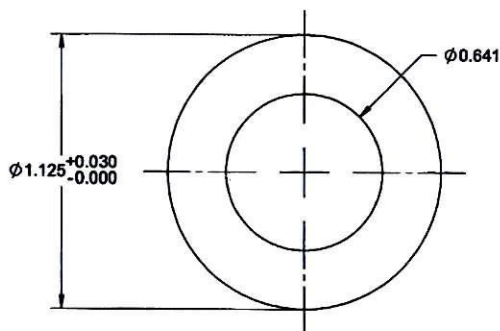
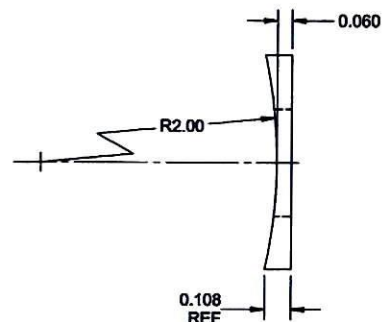
Measured by:	JK	Audited by:	FK	Preliminary Approval:	
Date:	18-1-27	Date:	18-1-28	Date:	

Rev	Date	Change	Revised by	Approved
A	14.07.14	New Issue	K.	

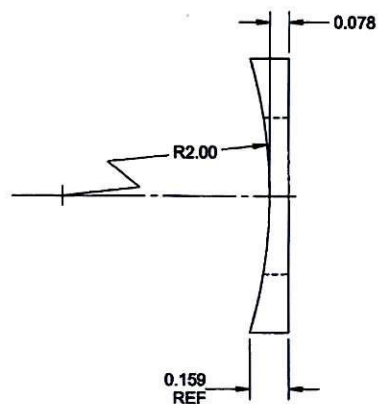
Handwritten: 17001



D5482-1 WASHER



D5482-3 WASHER



NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL, ROD
REF DART SPEC M-DELIN-R
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, BAR
REF DART SPEC M-DELIN-B
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, SHEET
REF DART SPEC M-DELIN-S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D5482-1 0.003 lbs
D5482-3 0.010 lbs

RELEASED
2017-10-31
ECN 17-728

APPROVED

A		NEW ISSUE		NO	17.01.24
REV.	DESCRIPTION			BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR			
DRAWN	NO				
CHECKED	AJS	DRAWING NO.	REV. A		
MFG. APPR.	JFS	D5482	SHEET 1 OF 1		
APPROVED	WM	TITLE	SCALE		
DE APPR.	DS	WASHER	NTS		
DATE	17.01.24				

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